

MR DISC PROCESS CODE	MR DISC DEFECT CODE
3D	Balling
3D	Crack/ Fracture/ Split / Broken
3D	Delamination
3D	Dimension Oversized
3D	Dimension Undersized
3D	Porosity/ Void/ Indication
3D	Residual Powder
Adhesive Bonding	Burned/ Melted/ Overheated
Adhesive Bonding	Contour/ Coverage/ Void/ Gap
Adhesive Bonding	Dimension Oversized
Adhesive Bonding	Dimension Undersized
Adhesive Bonding	Disbond
Adhesive Bonding	Expired / Exposed Material
Adhesive Bonding	Hardness Test Fail
Adhesive Bonding	Mislocated/ Misrouted/ Misaligned
Adhesive Bonding	Missing Edge Seal/ Squeeze Out
Adhesive Bonding	Missing/ Omitted
Adhesive Bonding	Wet/Tacky Not Dried/Cured
APU/JFS Instl	Bent / Deformed
APU/JFS Instl	Binding/ Locked/ Jammed/ Vibrate
APU/JFS Instl	Clearance/ Contact/ Insuff Gap
APU/JFS Instl	Connect/ GRDMod Contact Def/ Dam
APU/JFS Instl	Crack/ Fracture/ Split / Broken
APU/JFS Instl	Failed Part/Component/Matl
APU/JFS Instl	Fastnr Burred
APU/JFS Instl	Fastnr Loose/ Gap-To-Shank/ Thrd
APU/JFS Instl	Fastnr Mislocated
APU/JFS Instl	Fastnr Missing
APU/JFS Instl	Fastnr Stripped
APU/JFS Instl	Fastnr Wrong Type
APU/JFS Instl	Grounding Out/ Elec Leak/ Short
APU/JFS Instl	Leaking
APU/JFS Instl	Loose/ Not Seated
APU/JFS Instl	Mislocated/ Misrouted/ Misaligned
APU/JFS Instl	Missing/ Omitted
APU/JFS Instl	Radial/ Rotate Movement Incor
APU/JFS Instl	Scratch / Gouge/ Nick / Cut / Dent
APU/JFS Instl	Wrong Part/ Component/Matl
Bearing/Bushing Instl	Abraded/ Chafed/ Scuffed
Bearing/Bushing Instl	Bent / Deformed
Bearing/Bushing Instl	Binding/ Locked/ Jammed/ Vibrate
Bearing/Bushing Instl	Clearance/ Contact/ Insuff Gap
Bearing/Bushing Instl	Crack/ Fracture/ Split / Broken
Bearing/Bushing Instl	Dimension Oversized
Bearing/Bushing Instl	Dimension Undersized
Bearing/Bushing Instl	Failed Part/Component/Matl
Bearing/Bushing Instl	Hardened Surface Indication

MR DISC PROCESS CODE	MR DISC DEFECT CODE
Bearing/Bushing Instl	Hol Dam/ Riflng/ Sprlct/ Galng
Bearing/Bushing Instl	Loose/ Not Seated
Bearing/Bushing Instl	Mislocated/ Misrouted/ Misaligned
Bearing/Bushing Instl	Missing/ Omitted
Bearing/Bushing Instl	Radial/ Rotate Movement Incor
Bearing/Bushing Instl	Scratch / Gouge/ Nick / Cut / Dent
Bearing/Bushing Instl	Wrong Part/ Component/Matl
Blade/Rotor/Mech Ctl Instl	Abraded/ Chafed/ Scuffed
Blade/Rotor/Mech Ctl Instl	Adjustment Error
Blade/Rotor/Mech Ctl Instl	Bent / Deformed
Blade/Rotor/Mech Ctl Instl	Binding/ Locked/ Jammed/ Vibrate
Blade/Rotor/Mech Ctl Instl	Clearance/ Contact/ Insuff Gap
Blade/Rotor/Mech Ctl Instl	Crack/ Fracture/ Split / Broken
Blade/Rotor/Mech Ctl Instl	Failed Part/Component/Matl
Blade/Rotor/Mech Ctl Instl	Fastnr Burred
Blade/Rotor/Mech Ctl Instl	Fastnr Loose/ Gap-To-Shank/ Thrd
Blade/Rotor/Mech Ctl Instl	Fastnr Mislocated
Blade/Rotor/Mech Ctl Instl	Fastnr Missing
Blade/Rotor/Mech Ctl Instl	Fastnr Stripped
Blade/Rotor/Mech Ctl Instl	Fastnr Wrong Type
Blade/Rotor/Mech Ctl Instl	Loose/ Not Seated
Blade/Rotor/Mech Ctl Instl	Mislocated/ Misrouted/ Misaligned
Blade/Rotor/Mech Ctl Instl	Missing/ Omitted
Blade/Rotor/Mech Ctl Instl	Radial/ Rotate Movement Incor
Blade/Rotor/Mech Ctl Instl	Scratch / Gouge/ Nick / Cut / Dent
Blade/Rotor/Mech Ctl Instl	Wrong Part/ Component/Matl
Casting/Forging	Abraded/ Chafed/ Scuffed
Casting/Forging	Bent / Deformed
Casting/Forging	Burrs/ Sharp Edges
Casting/Forging	Clocking Incorrect
Casting/Forging	Crack/ Fracture/ Split / Broken
Casting/Forging	Dimension Oversized
Casting/Forging	Dimension Undersized
Casting/Forging	Inclusions
Casting/Forging	Mislocated/ Misrouted/ Misaligned
Casting/Forging	Oil Canned/ Depressed
Casting/Forging	Profil/ Contour/ Tapr Out-Of-Tol
Casting/Forging	Scratch / Gouge/ Nick / Cut / Dent
Casting/Forging	Surface Finish/ Flatness/ Protrusion
Casting/Forging	Surface Mismatch/ Step/ Uneven
Clean As You Go - FOD	FOD-Consumables
Clean As You Go - FOD	FOD-Degradation
Clean As You Go - FOD	FOD-Environmental
Clean As You Go - FOD	FOD-Mfg Debris
Clean As You Go - FOD	FOD-Panstock
Clean As You Go - FOD	FOD-Perishables & Expendables
Clean As You Go - FOD	FOD-Personal Items

MR DISC PROCESS CODE	MR DISC DEFECT CODE
Clean As You Go - FOD	FOD-Tool/Shop Aid
Clean As You Go - FOD	FOD-Trash
Clean As You Go - FOD	FOD-Lost Object/ Item
Clean As You Go - FOD	FOD-Lost Tool
Clean/Surface Prep	Expired / Exposed Material
Clean/Surface Prep	Fibers/ Ply Exposed
Clean/Surface Prep	Indentation/ Depression
Clean/Surface Prep	Mislocated/ Misrouted/ Misaligned
Clean/Surface Prep	Overspray/ Incor Loc
Clean/Surface Prep	Surface Not Cleaned/ Prepped
Clean/Surface Prep	Wet/Tacky Not Dried/Cured
Clean/Surface Prep	Wrong Part/ Component/Matl
Cold-Work/Pre-Stress	Abraded/ Chafed/ Scuffed
Cold-Work/Pre-Stress	Burned/ Melted/ Overheated
Cold-Work/Pre-Stress	Crack/ Fracture/ Split / Broken
Cold-Work/Pre-Stress	Dimension Oversized
Cold-Work/Pre-Stress	Dimension Undersized
Cold-Work/Pre-Stress	Gap Excessive
Cold-Work/Pre-Stress	Hol Dam/ Riflng/ Sprlct/ Galng
Cold-Work/Pre-Stress	Overspray/ Incor Loc
Cold-Work/Pre-Stress	Peening Insufficient/ Missing
Cold-Work/Pre-Stress	Scratch / Gouge/ Nick / Cut / Dent
CPC-Coat/Corsion Prvnt Appl	Adhesion
CPC-Coat/Corsion Prvnt Appl	Crack/ Fracture/ Split / Broken
CPC-Coat/Corsion Prvnt Appl	Dimension Oversized
CPC-Coat/Corsion Prvnt Appl	Dimension Undersized
CPC-Coat/Corsion Prvnt Appl	Fail/ Flake/ Peel/ Bubble/ Blister
CPC-Coat/Corsion Prvnt Appl	Overspray/ Incor Loc
CPC-Coat/Corsion Prvnt Appl	Pits/ Pinholes
CPC-Coat/Corsion Prvnt Appl	Sags/ Runs/ Uneven
CPC-Coat/Corsion Prvnt Appl	Wet/Tacky Not Dried/Cured
CPC-Coat/Corsion Prvnt Appl	Wrong Part/ Component/Matl
Cure/De-Bag	Abraded/ Chafed/ Scuffed
Cure/De-Bag	Buckle/ Collapse/ Burst/ Rupture
Cure/De-Bag	Burned/ Melted/ Overheated
Cure/De-Bag	Composite Bridging
Cure/De-Bag	Crack/ Fracture/ Split / Broken
Cure/De-Bag	Crazing/ Measling
Cure/De-Bag	Delamination
Cure/De-Bag	Dimension Oversized
Cure/De-Bag	Dimension Undersized
Cure/De-Bag	Disbond
Cure/De-Bag	Documentation Missing/ Wrong
Cure/De-Bag	Expired / Exposed Material
Cure/De-Bag	Fibers/ Ply Exposed
Cure/De-Bag	Foam Adh/ Resin Intrusion
Cure/De-Bag	Gap/ Overlap Out-Of-Tol

MR DISC PROCESS CODE	MR DISC DEFECT CODE
Cure/De-Bag	Indentation/ Depression
Cure/De-Bag	Loop/ Fray/ Splinter/ Loose/ Dam
Cure/De-Bag	Mislocated/ Misrouted/ Misaligned
Cure/De-Bag	Pinched/ Trapped
Cure/De-Bag	Pits/ Pinholes
Cure/De-Bag	Porosity/ Void/ Indication
Cure/De-Bag	Pressure Time At Pressure Incorrect
Cure/De-Bag	Profil/ Contour/ Tapr Out-Of-Tol
Cure/De-Bag	Resin Rich
Cure/De-Bag	Resin Starved
Cure/De-Bag	Sags/ Runs/ Uneven
Cure/De-Bag	Scratch / Gouge/ Nick / Cut / Dent
Cure/De-Bag	Surface Finish/ Flatness/ Protrusion
Cure/De-Bag	Surface Mismatch/ Step/ Uneven
Cure/De-Bag	Temperature Time At Temperature Incorrect
Cure/De-Bag	Vacuum Time At Vacuum Incorrect
Cure/De-Bag	Wrinkles
Customer Furnished Part	Expired/ Insuff Service Life
Customer Furnished Part	Unapproved Supplier/ Source
Customer Furnished Part	Unapproved/ Unknown Rework
Customer Furnished Part	Unserviceable Multiple Cond
Customer Furnished Part	Wrong Part/ Component/Matl
Disassembly/Reassy/Rework	Abraded/ Chafed/ Scuffed
Disassembly/Reassy/Rework	Bent / Deformed
Disassembly/Reassy/Rework	Binding/ Locked/ Jammed/ Vibrate
Disassembly/Reassy/Rework	Buckle/ Collapse/ Burst/ Rupture
Disassembly/Reassy/Rework	Burned/ Melted/ Overheated
Disassembly/Reassy/Rework	Bushing/ Bear Dam/ Def/ Loos/ Worn
Disassembly/Reassy/Rework	Corroded/ Degraded / Stained
Disassembly/Reassy/Rework	Crack/ Fracture/ Split / Broken
Disassembly/Reassy/Rework	Double Drilled/ Fig 8 Hole
Disassembly/Reassy/Rework	Drill Start/ Thru/ Run
Disassembly/Reassy/Rework	Edge Breakout
Disassembly/Reassy/Rework	Edge Trimmed Short/ Excessive
Disassembly/Reassy/Rework	Elongated/ Out Of Rnd
Disassembly/Reassy/Rework	Excessive Wear/ Worn-Out
Disassembly/Reassy/Rework	Extra/ Not Required
Disassembly/Reassy/Rework	Field Damage/ Repair
Disassembly/Reassy/Rework	Hol Dam/ Riflng/ Sprlct/ Galng
Disassembly/Reassy/Rework	Loose/ Not Seated
Disassembly/Reassy/Rework	Missing/ Omitted
Disassembly/Reassy/Rework	Paint/ Primer Missing/ Touch-Up
Disassembly/Reassy/Rework	Scratch / Gouge/ Nick / Cut / Dent
Disassembly/Reassy/Rework	Thread/ Helicoil Damage/ Missing
Disassembly/Reassy/Rework	Unserviceable Multiple Cond
Elec Cmpnt/Avion/Spce/SW Inst	Abraded/ Chafed/ Scuffed
Elec Cmpnt/Avion/Spce/SW Inst	Bent / Deformed

MR DISC PROCESS CODE	MR DISC DEFECT CODE
Elec Cmpnt/Avion/Spce/SW Inst	Binding/ Locked/ Jammed/ Vibrate
Elec Cmpnt/Avion/Spce/SW Inst	Bootstrap/ Startup
Elec Cmpnt/Avion/Spce/SW Inst	Clamp Cushion Damaged/ Not Seated
Elec Cmpnt/Avion/Spce/SW Inst	Clearance/ Contact/ Insuff Gap
Elec Cmpnt/Avion/Spce/SW Inst	Connect/ GRDMod Contact Def/ Dam
Elec Cmpnt/Avion/Spce/SW Inst	Connector Grommet Damaged / Distorted
Elec Cmpnt/Avion/Spce/SW Inst	Connector/ Backshell Damaged
Elec Cmpnt/Avion/Spce/SW Inst	Crack/ Fracture/ Split / Broken
Elec Cmpnt/Avion/Spce/SW Inst	Data Loss/ Missing/ Load Error
Elec Cmpnt/Avion/Spce/SW Inst	Date-Time Synch
Elec Cmpnt/Avion/Spce/SW Inst	Fastnr Burred
Elec Cmpnt/Avion/Spce/SW Inst	Fastnr Loose/ Gap-To-Shank/ Thrd
Elec Cmpnt/Avion/Spce/SW Inst	Fastnr Mislocated
Elec Cmpnt/Avion/Spce/SW Inst	Fastnr Missing
Elec Cmpnt/Avion/Spce/SW Inst	Fastnr Stripped
Elec Cmpnt/Avion/Spce/SW Inst	Fastnr Wrong Type
Elec Cmpnt/Avion/Spce/SW Inst	Grounding Out/ Elec Leak/ Short
Elec Cmpnt/Avion/Spce/SW Inst	Loose/ Not Seated
Elec Cmpnt/Avion/Spce/SW Inst	Mislocated/ Misrouted/ Misaligned
Elec Cmpnt/Avion/Spce/SW Inst	Missing/ Omitted
Elec Cmpnt/Avion/Spce/SW Inst	Part Not Protected/ Stowed
Elec Cmpnt/Avion/Spce/SW Inst	Scratch / Gouge/ Nick / Cut / Dent
Elec Cmpnt/Avion/Spce/SW Inst	Wrong Part/ Component/Matl
Electrical Bonding	Bond Prep Missing/ Dam/ Incor
Electrical Bonding	Failed Elect Bond/ Resist Check
Electrical Bonding	Failed Part/Component/Matl
Electrical Bonding	Scratch / Gouge/ Nick / Cut / Dent
Engine Instl	Abraded/ Chafed/ Scuffed
Engine Instl	Bent / Deformed
Engine Instl	Binding/ Locked/ Jammed/ Vibrate
Engine Instl	Clearance/ Contact/ Insuff Gap
Engine Instl	Connect/ GRDMod Contact Def/ Dam
Engine Instl	Crack/ Fracture/ Split / Broken
Engine Instl	Failed Part/Component/Matl
Engine Instl	Fastnr Burred
Engine Instl	Fastnr Loose/ Gap-To-Shank/ Thrd
Engine Instl	Fastnr Mislocated
Engine Instl	Fastnr Missing
Engine Instl	Fastnr Stripped
Engine Instl	Fastnr Wrong Type
Engine Instl	Leaking
Engine Instl	Loose/ Not Seated
Engine Instl	Mislocated/ Misrouted/ Misaligned
Engine Instl	Missing/ Omitted
Engine Instl	Radial/ Rotate Movement Incor
Engine Instl	Scratch / Gouge/ Nick / Cut / Dent
Engine Instl	Wrong Part/ Component/Matl

MR DISC PROCESS CODE	MR DISC DEFECT CODE
Engineering Error/Plan Doc	Drawing Error
Engineering Error/Plan Doc	Planning Error
Engineering Error/Plan Doc	Process Spec Error
Engineering Error/Plan Doc	Test Procedure Error
Fastener Instl	Abraded/ Chafed/ Scuffed
Fastener Instl	Bent / Deformed
Fastener Instl	Binding/ Locked/ Jammed/ Vibrate
Fastener Instl	Clearance/ Contact/ Insuff Gap
Fastener Instl	Clocking Incorrect
Fastener Instl	Crack/ Fracture/ Split / Broken
Fastener Instl	Dimension Undersized
Fastener Instl	Extra/ Not Required
Fastener Instl	Fastnr Burred
Fastener Instl	Fastnr Loose/ Gap-To-Shank/ Thrd
Fastener Instl	Fastnr Mislocated
Fastener Instl	Fastnr Missing
Fastener Instl	Fastnr Protrusion/ Length Exces
Fastener Instl	Fastnr Protrusion/ Length Insuff
Fastener Instl	Fastnr Stripped
Fastener Instl	Fastnr Wrong Type
Fastener Instl	Gap/ Overlap Out-Of-Tol
Fastener Instl	Grommet/ Seal Damaged Distorted
Fastener Instl	Hol Dam/ Riflng/ Sprlct/ Galng
Fastener Instl	Loose/ Not Seated
Fastener Instl	Oil Canned/ Depressed
Fastener Instl	Pinched/ Trapped
Fastener Instl	Scratch / Gouge/ Nick / Cut / Dent
Fastener Instl	Stackup Wrong/ Missing/ Backward
Fastener Instl	Surface Mismatch/ Step/ Uneven
Fastener Instl	Thread/ Helicoil Damage/ Missing
Fastener Instl	Wrong Part/ Component/Matl
Fastener Instl	Wrong Size/ Does Not Fit
Field Return/Warranty	Expired/ Insuff Service Life
Field Return/Warranty	Unapproved/ Unknown Rework
Field Return/Warranty	Unserviceable Multiple Cond
Forming - Sheet Metal	Abraded/ Chafed/ Scuffed
Forming - Sheet Metal	Bent / Deformed
Forming - Sheet Metal	Burrs/ Sharp Edges
Forming - Sheet Metal	Clocking Incorrect
Forming - Sheet Metal	Crack/ Fracture/ Split / Broken
Forming - Sheet Metal	Dimension Oversized
Forming - Sheet Metal	Dimension Undersized
Forming - Sheet Metal	Mislocated/ Misrouted/ Misaligned
Forming - Sheet Metal	Oil Canned/ Depressed
Forming - Sheet Metal	Scratch / Gouge/ Nick / Cut / Dent
Hand Cutting/ Trimming	Abraded/ Chafed/ Scuffed
Hand Cutting/ Trimming	Bent / Deformed

MR DISC PROCESS CODE	MR DISC DEFECT CODE
Hand Cutting/ Trimming	Burned/ Melted/ Overheated
Hand Cutting/ Trimming	Burrs/ Sharp Edges
Hand Cutting/ Trimming	Clearance/ Contact/ Insuff Gap
Hand Cutting/ Trimming	Crack/ Fracture/ Split / Broken
Hand Cutting/ Trimming	Dimension Oversized
Hand Cutting/ Trimming	Dimension Undersized
Hand Cutting/ Trimming	Edge Breakout
Hand Cutting/ Trimming	Elongated/ Out Of Rnd
Hand Cutting/ Trimming	Excessive Material Removed
Hand Cutting/ Trimming	Extra/ Not Required
Hand Cutting/ Trimming	Fibers/ Ply Exposed
Hand Cutting/ Trimming	Mislocated/ Misrouted/ Misaligned
Hand Cutting/ Trimming	Missing/ Omitted
Hand Cutting/ Trimming	Scratch / Gouge/ Nick / Cut / Dent
Hand Cutting/ Trimming	Short Edge Distance/ Margin
Hand Cutting/ Trimming	Surface Mismatch/ Step/ Uneven
Hand Drill/Cut/Sand/Trim	Abraded/ Chafed/ Scuffed
Hand Drill/Cut/Sand/Trim	Bent / Deformed
Hand Drill/Cut/Sand/Trim	Burned/ Melted/ Overheated
Hand Drill/Cut/Sand/Trim	Burrs/ Sharp Edges
Hand Drill/Cut/Sand/Trim	Clearance/ Contact/ Insuff Gap
Hand Drill/Cut/Sand/Trim	Crack/ Fracture/ Split / Broken
Hand Drill/Cut/Sand/Trim	Dimension Oversized
Hand Drill/Cut/Sand/Trim	Dimension Undersized
Hand Drill/Cut/Sand/Trim	Double Drilled/ Fig 8 Hole
Hand Drill/Cut/Sand/Trim	Drill Start/ Thru/ Run
Hand Drill/Cut/Sand/Trim	Edge Breakout
Hand Drill/Cut/Sand/Trim	Elongated/ Out Of Rnd
Hand Drill/Cut/Sand/Trim	Excessive Material Removed
Hand Drill/Cut/Sand/Trim	Extra/ Not Required
Hand Drill/Cut/Sand/Trim	Fibers/ Ply Exposed
Hand Drill/Cut/Sand/Trim	Gap Excessive
Hand Drill/Cut/Sand/Trim	Hol Dam/ Riflng/ Sprlct/ Galng
Hand Drill/Cut/Sand/Trim	Mislocated/ Misrouted/ Misaligned
Hand Drill/Cut/Sand/Trim	Missing/ Omitted
Hand Drill/Cut/Sand/Trim	Scratch / Gouge/ Nick / Cut / Dent
Hand Drill/Cut/Sand/Trim	Short Edge Distance/ Margin
Hand Drill/Cut/Sand/Trim	Surface Mismatch/ Step/ Uneven
Hand Drilling	Abraded/ Chafed/ Scuffed
Hand Drilling	Bent / Deformed
Hand Drilling	Burned/ Melted/ Overheated
Hand Drilling	Burrs/ Sharp Edges
Hand Drilling	Clearance/ Contact/ Insuff Gap
Hand Drilling	Crack/ Fracture/ Split / Broken
Hand Drilling	Dimension Oversized
Hand Drilling	Dimension Undersized
Hand Drilling	Double Drilled/ Fig 8 Hole



MR DISC PROCESS CODE	MR DISC DEFECT CODE
Hand Drilling	Drill Start/ Thru/ Run
Hand Drilling	Edge Breakout
Hand Drilling	Elongated/ Out Of Rnd
Hand Drilling	Extra/ Not Required
Hand Drilling	Fibers/ Ply Exposed
Hand Drilling	Gap Excessive
Hand Drilling	Hol Dam/ Riflng/ Sprlct/ Galng
Hand Drilling	Mislocated/ Misrouted/ Misaligned
Hand Drilling	Missing/ Omitted
Hand Drilling	Short Edge Distance/ Margin
Hand Drilling	Surface Mismatch/ Step/ Uneven
Hand/Machine Sanding/Grinding	Abraded/ Chafed/ Scuffed
Hand/Machine Sanding/Grinding	Bent / Deformed
Hand/Machine Sanding/Grinding	Burned/ Melted/ Overheated
Hand/Machine Sanding/Grinding	Burrs/ Sharp Edges
Hand/Machine Sanding/Grinding	Clearance/ Contact/ Insuff Gap
Hand/Machine Sanding/Grinding	Crack/ Fracture/ Split / Broken
Hand/Machine Sanding/Grinding	Dimension Oversized
Hand/Machine Sanding/Grinding	Dimension Undersized
Hand/Machine Sanding/Grinding	Edge Breakout
Hand/Machine Sanding/Grinding	Elongated/ Out Of Rnd
Hand/Machine Sanding/Grinding	Excessive Material Removed
Hand/Machine Sanding/Grinding	Extra/ Not Required
Hand/Machine Sanding/Grinding	Fibers/ Ply Exposed
Hand/Machine Sanding/Grinding	Mislocated/ Misrouted/ Misaligned
Hand/Machine Sanding/Grinding	Missing/ Omitted
Hand/Machine Sanding/Grinding	Scratch / Gouge/ Nick / Cut / Dent
Hand/Machine Sanding/Grinding	Short Edge Distance/ Margin
Hand/Machine Sanding/Grinding	Surface Mismatch/ Step/ Uneven
Heat Treat/Carburization	Carbon Seepage
Heat Treat/Carburization	Hardness Test Fail
Heat Treat/Carburization	Temperature Time At Temperature Incorrect
Identification/Marking	Color Incorrect/ Inconsistent
Identification/Marking	Extra/ Not Required
Identification/Marking	ID/ Serial/ UID/ Partmark Wrong
Identification/Marking	ID/ Serial/ UID/ Traceability
Identification/Marking	Illegible
Identification/Marking	Loose/ Not Seated
Identification/Marking	Mislocated/ Misrouted/ Misaligned
Identification/Marking	Missing/ Omitted
Identification/Marking	Wrong Part/ Component/Matl
Landing Gear Instl	Abraded/ Chafed/ Scuffed
Landing Gear Instl	Bent / Deformed
Landing Gear Instl	Binding/ Locked/ Jammed/ Vibrate
Landing Gear Instl	Clearance/ Contact/ Insuff Gap
Landing Gear Instl	Crack/ Fracture/ Split / Broken
Landing Gear Instl	Failed Part/Component/Matl



MR DISC PROCESS CODE	MR DISC DEFECT CODE
Landing Gear Instl	Leaking
Landing Gear Instl	Loose/ Not Seated
Landing Gear Instl	Mislocated/ Misrouted/ Misaligned
Landing Gear Instl	Missing/ Omitted
Landing Gear Instl	Radial/ Rotate Movement Incor
Landing Gear Instl	Scratch / Gouge/ Nick / Cut / Dent
Landing Gear Instl	Wrong Part/ Component/Matl
Large Compnt/Subassy Instl	Abraded/ Chafed/ Scuffed
Large Compnt/Subassy Instl	Bent / Deformed
Large Compnt/Subassy Instl	Binding/ Locked/ Jammed/ Vibrate
Large Compnt/Subassy Instl	Clearance/ Contact/ Insuff Gap
Large Compnt/Subassy Instl	Crack/ Fracture/ Split / Broken
Large Compnt/Subassy Instl	Fastnr Burred
Large Compnt/Subassy Instl	Fastnr Loose/ Gap-To-Shank/ Thrd
Large Compnt/Subassy Instl	Fastnr Mislocated
Large Compnt/Subassy Instl	Fastnr Missing
Large Compnt/Subassy Instl	Fastnr Protrusion/ Length Exces
Large Compnt/Subassy Instl	Fastnr Protrusion/ Length Insuff
Large Compnt/Subassy Instl	Fastnr Stripped
Large Compnt/Subassy Instl	Fastnr Wrong Type
Large Compnt/Subassy Instl	Loose/ Not Seated
Large Compnt/Subassy Instl	Mislocated/ Misrouted/ Misaligned
Large Compnt/Subassy Instl	Missing/ Omitted
Large Compnt/Subassy Instl	Radial/ Rotate Movement Incor
Large Compnt/Subassy Instl	Scratch / Gouge/ Nick / Cut / Dent
Large Compnt/Subassy Instl	Wrong Part/ Component/Matl
Layup/Bag/Pre-Cure/	Abraded/ Chafed/ Scuffed
Layup/Bag/Pre-Cure/	Bent / Deformed
Layup/Bag/Pre-Cure/	Crack/ Fracture/ Split / Broken
Layup/Bag/Pre-Cure/	Dimension Oversized
Layup/Bag/Pre-Cure/	Dimension Undersized
Layup/Bag/Pre-Cure/	Disbond
Layup/Bag/Pre-Cure/	Expired / Exposed Material
Layup/Bag/Pre-Cure/	Fibers/ Ply Exposed
Layup/Bag/Pre-Cure/	Gap/ Overlap Out-Of-Tol
Layup/Bag/Pre-Cure/	Inclusions
Layup/Bag/Pre-Cure/	Loop/ Fray/ Splinter/ Loose/ Dam
Layup/Bag/Pre-Cure/	Mislocated/ Misrouted/ Misaligned
Layup/Bag/Pre-Cure/	Missing/ Omitted
Layup/Bag/Pre-Cure/	Porosity/ Void/ Indication
Layup/Bag/Pre-Cure/	Sags/ Runs/ Uneven
Layup/Bag/Pre-Cure/	Scratch / Gouge/ Nick / Cut / Dent
Layup/Bag/Pre-Cure/	Stackup Wrong/ Missing/ Backward
Layup/Bag/Pre-Cure/	Wrinkles
Layup/Bag/Pre-Cure/	Wrong Part/ Component/Matl
Matl Hndlng/Recv/Ship/Pkg/Kit	Abraded/ Chafed/ Scuffed
Matl Hndlng/Recv/Ship/Pkg/Kit	Bent / Deformed

MR DISC PROCESS CODE	MR DISC DEFECT CODE
Matl Hndlng/Recv/Ship/Pkg/Kit	Binding/ Locked/ Jammed/ Vibrate
Matl Hndlng/Recv/Ship/Pkg/Kit	Buckle/ Collapse/ Burst/ Rupture
Matl Hndlng/Recv/Ship/Pkg/Kit	Crack/ Fracture/ Split / Broken
Matl Hndlng/Recv/Ship/Pkg/Kit	Disbond
Matl Hndlng/Recv/Ship/Pkg/Kit	Expired / Exposed Material
Matl Hndlng/Recv/Ship/Pkg/Kit	Expired/ Insuff Service Life
Matl Hndlng/Recv/Ship/Pkg/Kit	Extra/ Not Required
Matl Hndlng/Recv/Ship/Pkg/Kit	Loose/ Not Seated
Matl Hndlng/Recv/Ship/Pkg/Kit	Missing/ Omitted
Matl Hndlng/Recv/Ship/Pkg/Kit	Part Not Protected/ Stowed
Matl Hndlng/Recv/Ship/Pkg/Kit	Scratch / Gouge/ Nick / Cut / Dent
Matl Hndlng/Recv/Ship/Pkg/Kit	Thread/ Helicoil Damage/ Missing
Matl Hndlng/Recv/Ship/Pkg/Kit	Wrong Part/ Component/Matl
Mech/Hydr/Cmpnent Instl	Abraded/ Chafed/ Scuffed
Mech/Hydr/Cmpnent Instl	Bent / Deformed
Mech/Hydr/Cmpnent Instl	Binding/ Locked/ Jammed/ Vibrate
Mech/Hydr/Cmpnent Instl	Buckle/ Collapse/ Burst/ Rupture
Mech/Hydr/Cmpnent Instl	Clearance/ Contact/ Insuff Gap
Mech/Hydr/Cmpnent Instl	Connect/ GRDMod Contact Def/ Dam
Mech/Hydr/Cmpnent Instl	Crack/ Fracture/ Split / Broken
Mech/Hydr/Cmpnent Instl	Fastnr Burred
Mech/Hydr/Cmpnent Instl	Fastnr Loose/ Gap-To-Shank/ Thrd
Mech/Hydr/Cmpnent Instl	Fastnr Mislocated
Mech/Hydr/Cmpnent Instl	Fastnr Missing
Mech/Hydr/Cmpnent Instl	Fastnr Stripped
Mech/Hydr/Cmpnent Instl	Fastnr Wrong Type
Mech/Hydr/Cmpnent Instl	Leaking
Mech/Hydr/Cmpnent Instl	Loose/ Not Seated
Mech/Hydr/Cmpnent Instl	Mislocated/ Misrouted/ Misaligned
Mech/Hydr/Cmpnent Instl	Missing/ Omitted
Mech/Hydr/Cmpnent Instl	Over/ Under Serviced
Mech/Hydr/Cmpnent Instl	Radial/ Rotate Movement Incor
Mech/Hydr/Cmpnent Instl	Scratch / Gouge/ Nick / Cut / Dent
Mech/Hydr/Cmpnent Instl	Swage Incorrect/ Damaged
Mech/Hydr/Cmpnent Instl	Wrong Part/ Component/Matl
Paint/Primer Application	Adhesion
Paint/Primer Application	Crack/ Fracture/ Split / Broken
Paint/Primer Application	Dimension Oversized
Paint/Primer Application	Dimension Undersized
Paint/Primer Application	Fail/ Flake/ Peel/ Bubble/ Blister
Paint/Primer Application	Failed Elect Bond/ Resist Check
Paint/Primer Application	Mislocated/ Misrouted/ Misaligned
Paint/Primer Application	Overspray/ Incor Loc
Paint/Primer Application	Paint/ Primer Missing/ Touch-Up
Paint/Primer Application	Pits/ Pinholes
Paint/Primer Application	Sags/ Runs/ Uneven
Paint/Primer Application	Wet/Tacky Not Dried/Cured

MR DISC PROCESS CODE	MR DISC DEFECT CODE
Paint/Primer Application	Wrong Part/ Component/Matl
Plating/Anodizing Application	Adhesion
Plating/Anodizing Application	Burned/ Melted/ Overheated
Plating/Anodizing Application	Corroded/ Degraded / Stained
Plating/Anodizing Application	Color Incorrect/ Inconsistent
Plating/Anodizing Application	Dimension Oversized
Plating/Anodizing Application	Dimension Undersized
Plating/Anodizing Application	Fail/ Flake/ Peel/ Bubble/ Blister
Plating/Anodizing Application	Failed Elect Bond/ Resist Check
Plating/Anodizing Application	Mislocated/ Misrouted/ Misaligned
Plating/Anodizing Application	Overspray/ Incor Loc
Plating/Anodizing Application	Pits/ Pinholes
Plating/Anodizing Application	Wrong Part/ Component/Matl
Ply/Core Cut And Kit	Abraded/ Chafed/ Scuffed
Ply/Core Cut And Kit	Bent / Deformed
Ply/Core Cut And Kit	Crack/ Fracture/ Split / Broken
Ply/Core Cut And Kit	Dimension Oversized
Ply/Core Cut And Kit	Dimension Undersized
Ply/Core Cut And Kit	Documentation Missing/ Wrong
Ply/Core Cut And Kit	Expired / Exposed Material
Ply/Core Cut And Kit	Gap/ Overlap Out-Of-Tol
Ply/Core Cut And Kit	Inclusions
Ply/Core Cut And Kit	Loop/ Fray/ Splinter/ Loose/ Dam
Ply/Core Cut And Kit	Mislocated/ Misrouted/ Misaligned
Ply/Core Cut And Kit	Missing/ Omitted
Ply/Core Cut And Kit	Scratch / Gouge/ Nick / Cut / Dent
Ply/Core Cut And Kit	Stackup Wrong/ Missing/ Backward
Ply/Core Cut And Kit	Wrinkles
Ply/Core Cut And Kit	Wrong Part/ Component/Matl
Potting	Dimension Oversized
Potting	Dimension Undersized
Potting	Disbond
Potting	Mislocated/ Misrouted/ Misaligned
Potting	Missing/ Omitted
Potting	Potting Contour/ Poros/ Void/ Gap
Potting	Wet/Tacky Not Dried/Cured
Potting	Wrong Part/ Component/Matl
Process Deviation/Spcl Cndtion	Expired/Incor/No Cert/Training
Process Deviation/Spcl Cndtion	Failed To Follow Plan/ Doc/ Spec
Process Deviation/Spcl Cndtion	Request For NCR
Process Deviation/Spcl Cndtion	Shelf Life Expired
Process Deviation/Spcl Cndtion	Tool Or Equipment /Expired/ Incor Calibration
Process Deviation/Spcl Cndtion	Unapproved Supplier/ Source
Process Deviation/Spcl Cndtion	Unauthorized Rework/Repair
Purchased Part/Material	Acceptance Error/ Not Closed
Purchased Part/Material	Documentation Missing/ Wrong
Purchased Part/Material	Expired / Exposed Material

MR DISC PROCESS CODE	MR DISC DEFECT CODE
Purchased Part/Material	Unapproved Supplier/ Source
Purchased Part/Material	Unapproved/ Unknown Rework
Purchased Part/Material	Wrong Part/ Component/Matl
Remanuf/Recondition/Used Part	Unserviceable Multiple Cond
Robotic Machine/Drill	Abraded/ Chafed/ Scuffed
Robotic Machine/Drill	Bent / Deformed
Robotic Machine/Drill	Burned/ Melted/ Overheated
Robotic Machine/Drill	Burrs/ Sharp Edges
Robotic Machine/Drill	Clearance/ Contact/ Insuff Gap
Robotic Machine/Drill	Crack/ Fracture/ Split / Broken
Robotic Machine/Drill	Delamination
Robotic Machine/Drill	Dimension Oversized
Robotic Machine/Drill	Dimension Undersized
Robotic Machine/Drill	Double Drilled/ Fig 8 Hole
Robotic Machine/Drill	Drill Start/ Thru/ Run
Robotic Machine/Drill	Edge Breakout
Robotic Machine/Drill	Elongated/ Out Of Rnd
Robotic Machine/Drill	GD&T Fltness Out Of Tol
Robotic Machine/Drill	GD&T Line Profile Oversized
Robotic Machine/Drill	GD&T Line Profile Undersized
Robotic Machine/Drill	GD&T Position Out Of Tol
Robotic Machine/Drill	Hol Dam/ Riflng/ Sprlct/ Galng
Robotic Machine/Drill	Mislocated/ Misrouted/ Misaligned
Robotic Machine/Drill	Oil Canned/ Depressed
Robotic Machine/Drill	Scratch / Gouge/ Nick / Cut / Dent
Robotic Machine/Drill	Short Edge Distance/ Margin
Robotic Machine/Drill	Surface Finish/ Flatness/ Protrusion
Robotic Machine/Drill	Surface Mismatch/ Step/ Uneven
Robotic Machine/Drill	Undercut/ Underfill/ Concavity
Robotic Machine/Drill	Wrong Part/ Component/Matl
Saftyng Process/Torque Stripe	Safety/ Ctrpn Neg/ Missing/ Incor / Loose
Saftyng Process/Torque Stripe	Torque Stripe Brkn/ Bridge/ Dam
Saftyng Process/Torque Stripe	Torque Stripe Missing
Saftyng Process/Torque Stripe	Wrong Part/ Component/Matl
Sealant Application	Contour/ Coverage/ Void/ Gap
Sealant Application	Dimension Oversized
Sealant Application	Dimension Undersized
Sealant Application	Disbond
Sealant Application	Expired / Exposed Material
Sealant Application	Failed Part/Component/Matl
Sealant Application	Hardness Test Fail
Sealant Application	Mislocated/ Misrouted/ Misaligned
Sealant Application	Missing Edge Seal/ Squeeze Out
Sealant Application	Missing/ Omitted
Sealant Application	Wet/Tacky Not Dried/Cured
Sealant Application	Wrong Part/ Component/Matl
Sewing	Loop/ Fray/ Splinter/ Loose/ Dam

MR DISC PROCESS CODE	MR DISC DEFECT CODE
Sewing	Mislocated/ Misrouted/ Misaligned
Sewing	Missing/ Omitted
Sewing	Wrong Part/ Component/Matl
Solder/Braze	Bridging/ Void/ Gap
Solder/Braze	Burned/ Melted/ Overheated
Solder/Braze	Crack/ Fracture/ Split / Broken
Solder/Braze	Exceed Max Oven Runs
Solder/Braze	Excess Flux
Solder/Braze	Excess/ Ball/ Wicking
Solder/Braze	Inclusions
Solder/Braze	Insuff Penetration
Solder/Braze	Insuff/ Incor/ Not Melted
Solder/Braze	Mislocated/ Misrouted/ Misaligned
Solder/Braze	Scratch / Gouge/ Nick / Cut / Dent
Solder/Braze	Wrong Part/ Component/Matl
Test APU/JFS	Binding/ Locked/ Jammed/ Vibrate
Test APU/JFS	Failed To Function (Test)
Test APU/JFS	Leaking
Test APU/JFS	Radial/ Rotate Movement Incor
Test Blade/Rotor/Mech-Ctl	Failed To Function (Test)
Test Blade/Rotor/Mech-Ctl	Leaking
Test Blade/Rotor/Mech-Ctl	Radial/ Rotate Movement Incor
Test Elec Compnt/Avionic/SW	Acoustics/ Audio Out-Of-Tol
Test Elec Compnt/Avionic/SW	Attenuation Out-Of-Tol
Test Elec Compnt/Avionic/SW	Battery Failure
Test Elec Compnt/Avionic/SW	Bite-Intermittent/ Inoperative
Test Elec Compnt/Avionic/SW	Bootstrap/ Startup
Test Elec Compnt/Avionic/SW	Connector/ Backshell Damaged
Test Elec Compnt/Avionic/SW	Data Loss/ Missing/ Load Error
Test Elec Compnt/Avionic/SW	Date-Time Synch
Test Elec Compnt/Avionic/SW	Decibel Loss Excessive
Test Elec Compnt/Avionic/SW	Failed Continuity/ Open Circuit
Test Elec Compnt/Avionic/SW	Failed To Function (Test)
Test Elec Compnt/Avionic/SW	Failed VSWR (Test)
Test Elec Compnt/Avionic/SW	Grounding Out/ Elec Leak/ Short
Test Elec Compnt/Avionic/SW	Instantiation Error
Test Elec Compnt/Avionic/SW	Intermittent/ Unstable/ Erratic
Test Elec Compnt/Avionic/SW	Polarity Wrong/ Reversed
Test Elec Compnt/Avionic/SW	Radial/ Rotate Movement Incor
Test Elec Compnt/Avionic/SW	Radio Freq Failure
Test Elec Compnt/Avionic/SW	RCS Failure
Test Elec Compnt/Avionic/SW	Value Wrong/ Missing/ Omitted
Test Elec Compnt/Avionic/SW	Voltage Error/Incorrect
Test Engine	Binding/ Locked/ Jammed/ Vibrate
Test Engine	Failed To Function (Test)
Test Engine	Leaking
Test Engine	Radial/ Rotate Movement Incor

MR DISC PROCESS CODE	MR DISC DEFECT CODE
Test Hrns/Coax/Cble/Fibr Optc	Connect/ GRDMod Contact Recess
Test Hrns/Coax/Cble/Fibr Optc	Failed Continuity/ Open Circuit
Test Hrns/Coax/Cble/Fibr Optc	Failed Ditmco Test
Test Hrns/Coax/Cble/Fibr Optc	Failed VSWR (Test)
Test Hrns/Coax/Cble/Fibr Optc	Grounding Out/ Elec Leak/ Short
Test Hrns/Coax/Cble/Fibr Optc	Light Loss
Test Hydr/Mech/Component	Articulation Failure
Test Hydr/Mech/Component	Axial Movement Incorrect
Test Hydr/Mech/Component	Binding/ Locked/ Jammed/ Vibrate
Test Hydr/Mech/Component	Failed To Function (Test)
Test Hydr/Mech/Component	Leaking
Test Hydr/Mech/Component	Over/ Under Serviced
Test Hydr/Mech/Component	Radial/ Rotate Movement Incor
Test Material/NDI	Failed Conductivity
Test Material/NDI	Failed NDI
Test Material/NDI	Failed Proof Load/ Stress/ Strain
Test Material/NDI	Failed Qualification (Test)
Test Material/NDI	Failed Repeatability (Test)
Test Material/NDI	Failed Specific Gravity (Test)
Test Material/NDI	Failed Strength (Test)
Test Material/NDI	Failed Thermal (Test)
Test Material/NDI	Failed Vibration/ Shock (Test)
Test Material/NDI	Hardness Test Fail
Test Material/NDI	Weight/ Density Excessive
Test Material/NDI	Weight/ Density Insufficient
Test Satellite Sys/Sub System	Acoustics/ Audio Out-Of-Tol
Test Satellite Sys/Sub System	Binding/ Locked/ Jammed/ Vibrate
Test Satellite Sys/Sub System	Command Failure
Test Satellite Sys/Sub System	Deployment Failure
Test Satellite Sys/Sub System	Failed Part/Component/Matl
Test Satellite Sys/Sub System	Failed To Function (Test)
Test Satellite Sys/Sub System	Leaking
Test Satellite Sys/Sub System	Radio Freq Failure
Test Satellite Sys/Sub System	Signal To Noise (S/N)
Test Satellite Sys/Sub System	Telemetry Failure
Test Satellite Sys/Sub System	Voltage Error/Incorrect
Test Satellite Sys/Sub System	Wrong Part/ Component/Matl
Test Satellite Ut/Assem/Comnt	Bent / Deformed
Test Satellite Ut/Assem/Comnt	Dimension Undersized
Test Satellite Ut/Assem/Comnt	Failed Part/Component/Matl
Test Satellite Ut/Assem/Comnt	Failed To Function (Test)
Test Satellite Ut/Assem/Comnt	Scratch / Gouge/ Nick / Cut / Dent
Test Satellite Ut/Assem/Comnt	Software Error
Test Satellite Ut/Assem/Comnt	Wrong Part/ Component/Matl
Test Trans/Grbx/Cltch	Failed To Function (Test)
Test Trans/Grbx/Cltch	Leaking
Test Trans/Grbx/Cltch	Radial/ Rotate Movement Incor

MR DISC PROCESS CODE	MR DISC DEFECT CODE
Torque	Fastnr Burred
Torque	Fastnr Loose/ Gap-To-Shank/ Thrd
Torque	Fastnr Mislocated
Torque	Fastnr Missing
Torque	Fastnr Stripped
Torque	Fastnr Wrong Type
Torque	Thread/ Helicoil Damage/ Missing
Torque	Torque Under/ Over/ Cannot
Trans/Drive/Rotor/Assy	Abraded/ Chafed/ Scuffed
Trans/Drive/Rotor/Assy	Bent / Deformed
Trans/Drive/Rotor/Assy	Binding/ Locked/ Jammed/ Vibrate
Trans/Drive/Rotor/Assy	Bite-Intermittent/ Inoperative
Trans/Drive/Rotor/Assy	Burrs/ Sharp Edges
Trans/Drive/Rotor/Assy	Bushing/ Bear Dam/ Def/ Loos/ Worn
Trans/Drive/Rotor/Assy	Clearance/ Contact/ Insuff Gap
Trans/Drive/Rotor/Assy	Corroded/ Degraded / Stained
Trans/Drive/Rotor/Assy	Color Incorrect/ Inconsistent
Trans/Drive/Rotor/Assy	Crack/ Fracture/ Split / Broken
Trans/Drive/Rotor/Assy	Dimension Oversized
Trans/Drive/Rotor/Assy	Dimension Undersized
Trans/Drive/Rotor/Assy	Fail/ Flake/ Peel/ Bubble/ Blister
Trans/Drive/Rotor/Assy	Fastnr Burred
Trans/Drive/Rotor/Assy	Fastnr Loose/ Gap-To-Shank/ Thrd
Trans/Drive/Rotor/Assy	Fastnr Mislocated
Trans/Drive/Rotor/Assy	Fastnr Missing
Trans/Drive/Rotor/Assy	Fastnr Stripped
Trans/Drive/Rotor/Assy	Fastnr Wrong Type
Trans/Drive/Rotor/Assy	Hardened Surface Indication
Trans/Drive/Rotor/Assy	Leaking
Trans/Drive/Rotor/Assy	Loose/ Not Seated
Trans/Drive/Rotor/Assy	Mislocated/ Misrouted/ Misaligned
Trans/Drive/Rotor/Assy	Missing/ Omitted
Trans/Drive/Rotor/Assy	Radial/ Rotate Movement Incor
Trans/Drive/Rotor/Assy	Scratch / Gouge/ Nick / Cut / Dent
Trans/Drive/Rotor/Assy	Wrong Part/ Component/Matl
Trans/Grbx/Clutch Instl	Abraded/ Chafed/ Scuffed
Trans/Grbx/Clutch Instl	Bent / Deformed
Trans/Grbx/Clutch Instl	Binding/ Locked/ Jammed/ Vibrate
Trans/Grbx/Clutch Instl	Clearance/ Contact/ Insuff Gap
Trans/Grbx/Clutch Instl	Crack/ Fracture/ Split / Broken
Trans/Grbx/Clutch Instl	Fastnr Burred
Trans/Grbx/Clutch Instl	Fastnr Loose/ Gap-To-Shank/ Thrd
Trans/Grbx/Clutch Instl	Fastnr Mislocated
Trans/Grbx/Clutch Instl	Fastnr Missing
Trans/Grbx/Clutch Instl	Fastnr Stripped
Trans/Grbx/Clutch Instl	Fastnr Wrong Type
Trans/Grbx/Clutch Instl	Leaking



MR DISC PROCESS CODE	MR DISC DEFECT CODE
Trans/Grbx/Clutch Instl	Loose/ Not Seated
Trans/Grbx/Clutch Instl	Mislocated/ Misrouted/ Misaligned
Trans/Grbx/Clutch Instl	Missing/ Omitted
Trans/Grbx/Clutch Instl	Radial/ Rotate Movement Incor
Trans/Grbx/Clutch Instl	Wrong Part/ Component/Matl
Tube/Hos/Ln/Dct/Cnduit Assy	Abraded/ Chafed/ Scuffed
Tube/Hos/Ln/Dct/Cnduit Assy	Bent / Deformed
Tube/Hos/Ln/Dct/Cnduit Assy	Binding/ Locked/ Jammed/ Vibrate
Tube/Hos/Ln/Dct/Cnduit Assy	Buckle/ Collapse/ Burst/ Rupture
Tube/Hos/Ln/Dct/Cnduit Assy	Clocking Incorrect
Tube/Hos/Ln/Dct/Cnduit Assy	Crack/ Fracture/ Split / Broken
Tube/Hos/Ln/Dct/Cnduit Assy	Dimension Oversized
Tube/Hos/Ln/Dct/Cnduit Assy	Dimension Undersized
Tube/Hos/Ln/Dct/Cnduit Assy	Disbond
Tube/Hos/Ln/Dct/Cnduit Assy	Extra/ Not Required
Tube/Hos/Ln/Dct/Cnduit Assy	Grommet/ Seal Damaged Distorted
Tube/Hos/Ln/Dct/Cnduit Assy	Label/ Tape/ Marker Relative Loc
Tube/Hos/Ln/Dct/Cnduit Assy	Loose/ Not Seated
Tube/Hos/Ln/Dct/Cnduit Assy	Mislocated/ Misrouted/ Misaligned
Tube/Hos/Ln/Dct/Cnduit Assy	Missing/ Omitted
Tube/Hos/Ln/Dct/Cnduit Assy	Part Not Protected/ Stowed
Tube/Hos/Ln/Dct/Cnduit Assy	Scratch / Gouge/ Nick / Cut / Dent
Tube/Hos/Ln/Dct/Cnduit Assy	Surface Finish/ Flatness/ Protrusion
Tube/Hos/Ln/Dct/Cnduit Assy	Swage Incorrect/ Damaged
Tube/Hos/Ln/Dct/Cnduit Assy	Wrong Part/ Component/Matl
Tube/Hos/Ln/Dct/Cnduit Instl	Abraded/ Chafed/ Scuffed
Tube/Hos/Ln/Dct/Cnduit Instl	Bent / Deformed
Tube/Hos/Ln/Dct/Cnduit Instl	Binding/ Locked/ Jammed/ Vibrate
Tube/Hos/Ln/Dct/Cnduit Instl	Buckle/ Collapse/ Burst/ Rupture
Tube/Hos/Ln/Dct/Cnduit Instl	Clamp Cushion Damaged/ Not Seated
Tube/Hos/Ln/Dct/Cnduit Instl	Clamp Loose/ Oversized
Tube/Hos/Ln/Dct/Cnduit Instl	Clamp Missed/ Not Enclose/ Incor
Tube/Hos/Ln/Dct/Cnduit Instl	Clearance/ Contact/ Insuff Gap
Tube/Hos/Ln/Dct/Cnduit Instl	Clocking Incorrect
Tube/Hos/Ln/Dct/Cnduit Instl	Crack/ Fracture/ Split / Broken
Tube/Hos/Ln/Dct/Cnduit Instl	Fastnr Burred
Tube/Hos/Ln/Dct/Cnduit Instl	Fastnr Loose/ Gap-To-Shank/ Thrd
Tube/Hos/Ln/Dct/Cnduit Instl	Fastnr Mislocated
Tube/Hos/Ln/Dct/Cnduit Instl	Fastnr Missing
Tube/Hos/Ln/Dct/Cnduit Instl	Fastnr Protrusion/ Length Exces
Tube/Hos/Ln/Dct/Cnduit Instl	Fastnr Protrusion/ Length Insuff
Tube/Hos/Ln/Dct/Cnduit Instl	Fastnr Stripped
Tube/Hos/Ln/Dct/Cnduit Instl	Fastnr Wrong Type
Tube/Hos/Ln/Dct/Cnduit Instl	Leaking
Tube/Hos/Ln/Dct/Cnduit Instl	Loose/ Not Seated
Tube/Hos/Ln/Dct/Cnduit Instl	Mislocated/ Misrouted/ Misaligned
Tube/Hos/Ln/Dct/Cnduit Instl	Missing/ Omitted

MR DISC PROCESS CODE	MR DISC DEFECT CODE
Tube/Hos/Ln/Dct/Cnduit Instl	Obstruction / Restriction
Tube/Hos/Ln/Dct/Cnduit Instl	Part Not Protected/ Stowed
Tube/Hos/Ln/Dct/Cnduit Instl	Preload Condition
Tube/Hos/Ln/Dct/Cnduit Instl	Scratch / Gouge/ Nick / Cut / Dent
Tube/Hos/Ln/Dct/Cnduit Instl	Stackup Wrong/ Missing/ Backward
Tube/Hos/Ln/Dct/Cnduit Instl	Swage Incorrect/ Damaged
Tube/Hos/Ln/Dct/Cnduit Instl	Wrong Part/ Component/Matl
Unknown Process	Abraded/ Chafed/ Scuffed
Unknown Process	Bent / Deformed
Unknown Process	Binding/ Locked/ Jammed/ Vibrate
Unknown Process	Buckle/ Collapse/ Burst/ Rupture
Unknown Process	Clearance/ Contact/ Insuff Gap
Unknown Process	Connect/ GRDMod Contact Def/ Dam
Unknown Process	Crack/ Fracture/ Split / Broken
Unknown Process	Delamination
Unknown Process	Dimension Oversized
Unknown Process	Dimension Undersized
Unknown Process	Expired / Exposed Material
Unknown Process	Extra/ Not Required
Unknown Process	Failed Part/Component/Matl
Unknown Process	Inclusions
Unknown Process	Leaking
Unknown Process	Loose/ Not Seated
Unknown Process	Mislocated/ Misrouted/ Misaligned
Unknown Process	Missing/ Omitted
Unknown Process	Radial/ Rotate Movement Incor
Unknown Process	Scratch / Gouge/ Nick / Cut / Dent
Unknown Process	Wrong Part/ Component/Matl
Waveguides Instl	Bent / Deformed
Waveguides Instl	Dimension Oversized
Waveguides Instl	Dimension Undersized
Waveguides Instl	Mislocated/ Misrouted/ Misaligned
Waveguides Instl	Scratch / Gouge/ Nick / Cut / Dent
Welding	Abraded/ Chafed/ Scuffed
Welding	Burned/ Melted/ Overheated
Welding	Color Incorrect/ Inconsistent
Welding	Crack/ Fracture/ Split / Broken
Welding	Dimension Oversized
Welding	Dimension Undersized
Welding	Inclusions
Welding	Insuff Penetration
Welding	Lack Of Fusion
Welding	Micro Crack (Weld)
Welding	Mislocated/ Misrouted/ Misaligned
Welding	Missing/ Omitted
Welding	Overlap (Weld)
Welding	Porosity/ Void/ Indication

MR DISC PROCESS CODE	MR DISC DEFECT CODE
Welding	Scratch / Gouge/ Nick / Cut / Dent
Welding	Surface Mismatch/ Step/ Uneven
Welding	Undercut/ Underfill/ Concavity
Welding	Wrong Part/ Component/Matl
W-Hrnss Boot And Close	Birdcaged/ Not Uniform
W-Hrnss Boot And Close	Clocking Incorrect
W-Hrnss Boot And Close	Connect/ GRDMod Contact Def/ Dam
W-Hrnss Boot And Close	Connector Grommet Damaged / Distorted
W-Hrnss Boot And Close	Crack/ Fracture/ Split / Broken
W-Hrnss Boot And Close	Extra/ Not Required
W-Hrnss Boot And Close	Failed Continuity/ Open Circuit
W-Hrnss Boot And Close	Grounding Out/ Elec Leak/ Short
W-Hrnss Boot And Close	Incor Loc To Insp Window/ Hole
W-Hrnss Boot And Close	Label/ Tape/ Marker Relative Loc
W-Hrnss Boot And Close	Long/ Slack
W-Hrnss Boot And Close	Loose/ Not Seated
W-Hrnss Boot And Close	Missing/ Omitted
W-Hrnss Boot And Close	Pinched/ Trapped
W-Hrnss Boot And Close	Protruding/ Exposed Wire/ Strand
W-Hrnss Boot And Close	Scratch / Gouge/ Nick / Cut / Dent
W-Hrnss Boot And Close	Short/ Stressed
W-Hrnss Boot And Close	Wrong Part/ Component/Matl
W-Hrnss Braiding	Birdcaged/ Not Uniform
W-Hrnss Braiding	Breakout Mislocated
W-Hrnss Braiding	Clocking Incorrect
W-Hrnss Braiding	Connect/ GRDMod Contact Recess
W-Hrnss Braiding	Dimension Oversized
W-Hrnss Braiding	Dimension Undersized
W-Hrnss Braiding	Extra/ Not Required
W-Hrnss Braiding	Incor Loc To Insp Window/ Hole
W-Hrnss Braiding	Label/ Tape/ Marker Relative Loc
W-Hrnss Braiding	Loop/ Fray/ Splinter/ Loose/ Dam
W-Hrnss Braiding	Loose/ Not Seated
W-Hrnss Braiding	Mislocated/ Misrouted/ Misaligned
W-Hrnss Braiding	Missing/ Omitted
W-Hrnss Braiding	Protruding/ Exposed Wire/ Strand
W-Hrnss Braiding	Wrong Part/ Component/Matl
W-Hrnss Cut/Code/Kit	Abraded/ Chafed/ Scuffed
W-Hrnss Cut/Code/Kit	Burned/ Melted/ Overheated
W-Hrnss Cut/Code/Kit	Crack/ Fracture/ Split / Broken
W-Hrnss Cut/Code/Kit	Extra/ Not Required
W-Hrnss Cut/Code/Kit	Illegible
W-Hrnss Cut/Code/Kit	Label/ Tape/ Marker Relative Loc
W-Hrnss Cut/Code/Kit	Long/ Slack
W-Hrnss Cut/Code/Kit	Mislocated/ Misrouted/ Misaligned
W-Hrnss Cut/Code/Kit	Missing/ Omitted
W-Hrnss Cut/Code/Kit	Scratch / Gouge/ Nick / Cut / Dent

MR DISC PROCESS CODE	MR DISC DEFECT CODE
W-Hrnss Cut/Code/Kit	Short/ Stressed
W-Hrnss Cut/Code/Kit	Wrong Part/ Component/Matl
W-Hrnss Layup	Abraded/ Chafed/ Scuffed
W-Hrnss Layup	Bend Radius Insuff
W-Hrnss Layup	Bent / Deformed
W-Hrnss Layup	Birdcaged/ Not Uniform
W-Hrnss Layup	Breakout Mislocated
W-Hrnss Layup	Crack/ Fracture/ Split / Broken
W-Hrnss Layup	Long/ Slack
W-Hrnss Layup	Mislocated/ Misrouted/ Misaligned
W-Hrnss Layup	Missing/ Omitted
W-Hrnss Layup	Scratch / Gouge/ Nick / Cut / Dent
W-Hrnss Layup	Short/ Stressed
W-Hrnss Layup	Wire Tapeing Incorrect
W-Hrnss Layup	Wire Twist Incorrect
W-Hrnss Layup	Wrong Part/ Component/Matl
W-Hrnss Termination	Abraded/ Chafed/ Scuffed
W-Hrnss Termination	Bent / Deformed
W-Hrnss Termination	Binding/ Locked/ Jammed/ Vibrate
W-Hrnss Termination	Breakout Mislocated
W-Hrnss Termination	Burned/ Melted/ Overheated
W-Hrnss Termination	Clearance/ Contact/ Insuff Gap
W-Hrnss Termination	Clocking Incorrect
W-Hrnss Termination	Connect/ GRDMod Contact Def/ Dam
W-Hrnss Termination	Connect/ GRDMod Contact Recess
W-Hrnss Termination	Connector Contact/ Plug Missing
W-Hrnss Termination	Connector Grommet Damaged / Distorted
W-Hrnss Termination	Connector/ Backshell Damaged
W-Hrnss Termination	Connector/ Backshell Loose
W-Hrnss Termination	Crack/ Fracture/ Split / Broken
W-Hrnss Termination	Crimp/ Foldback Incorrect
W-Hrnss Termination	Crimp-Over/ Crushed/ Mislocated
W-Hrnss Termination	Crimp-Under/ Loose
W-Hrnss Termination	Crossed/ Mis-Wired
W-Hrnss Termination	Extra/ Not Required
W-Hrnss Termination	Incor Loc To Insp Window/ Hole
W-Hrnss Termination	Long/ Slack
W-Hrnss Termination	Loose/ Not Seated
W-Hrnss Termination	Mislocated/ Misrouted/ Misaligned
W-Hrnss Termination	Missing/ Omitted
W-Hrnss Termination	Part Not Protected/ Stowed
W-Hrnss Termination	Protruding/ Exposed Wire/ Strand
W-Hrnss Termination	Scratch / Gouge/ Nick / Cut / Dent
W-Hrnss Termination	Short/ Stressed
W-Hrnss Termination	String/ Zip Tie Incorrect
W-Hrnss Termination	Thread/ Helicoil Damage/ Missing
W-Hrnss Termination	Under Heated

MR DISC PROCESS CODE	MR DISC DEFECT CODE
W-Hrnss Termination	Wire Stripped Incorrectly
W-Hrnss Termination	Wrong Part/ Component/Matl
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Abraded/ Chafed/ Scuffed
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Bend Radius Insuff
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Bent / Deformed
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Binding/ Locked/ Jammed/ Vibrate
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Birdcaged/ Not Uniform
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Clamp Cushion Damaged/ Not Seated
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Clamp Loose/ Oversized
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Clamp Missed/ Not Enclose/ Incor
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Clearance/ Contact/ Insuff Gap
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Connect/ GRDMod Contact Def/ Dam
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Connect/ GRDMod Contact Recess
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Connector Contact/ Plug Missing
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Connector Grommet Damaged / Distorted
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Connector/ Backshell Damaged
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Connector/ Backshell Loose
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Crack/ Fracture/ Split / Broken
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Fastnr Burred
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Fastnr Loose/ Gap-To-Shank/ Thrd
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Fastnr Mislocated
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Fastnr Missing
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Fastnr Protrusion/ Length Exces
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Fastnr Protrusion/ Length Insuff
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Fastnr Stripped
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Fastnr Wrong Type
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Grommet/ Seal Damaged Distorted
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Grounding Out/ Elec Leak/ Short
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Long/ Slack
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Missing/ Omitted
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Part Not Protected/ Stowed
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Scratch / Gouge/ Nick / Cut / Dent
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Short/ Stressed
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Stackup Wrong/ Missing/ Backward
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	String/ Zip Tie Incorrect
W-Hrnss/Cbl/Coax/Opt Fibr/Inst	Wrong Part/ Component/Matl
Wndow/Glss/Trnspar Barrier Inst	Crack/ Fracture/ Split / Broken
Wndow/Glss/Trnspar Barrier Inst	Crazing/ Measling
Wndow/Glss/Trnspar Barrier Inst	Delamination
Wndow/Glss/Trnspar Barrier Inst	Inclusions
Wndow/Glss/Trnspar Barrier Inst	Scratch / Gouge/ Nick / Cut / Dent
Wndow/Glss/Trnspar Barrier Inst	Seal Failure