

What's New with IR0451 (October 2020 Revision)?

The October 2020 revision of IR0451 "Instructions for Submittal and Handling of External Nonconformance Documents" has been posted on the Boeing Doing Business website.

Due to extensive changes, revision bars were not used.

Summary of Key changes:

1. The content of IR0451 has now been separated into 5 different documents
 - a. IR0451 Document – Base document for all Supplier nonconformance submissions
 - b. SQIS MR Supplier User Guide - Instructions on filling out an NCR using the SQIS System
 - c. MAC861MRB Form Instructions – Instruction on filling out a MAC861MRB Form
 - d. NCR Discrepancy Submission Checklist - Checklist of key elements required on all NCR submissions
 - e. IR0451 Defect Descriptions – Examples of the elements required to describe common NCR process and defect conditions
2. New section 2 in IR0451 that lists supplier requirements for submittals
3. Boeing Furnished Material (BFM) - All impacted PC and Line Items may be listed on the MAC861MRB form, providing the supplier has obtained the proper PC and Line Item information from the Boeing Purchasing Agent (Section 2.5)
4. Streamlined instructions for SQIS MR and MAC861MRB form submission
5. Initiated graphic files naming conventions (Section 3.5)