

**IDS Terms and Conditions Guide**  
**Section E**

**Clause Number: E219M**  
**Effective 06/09/2005**  
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**FIRST ARTICLE - MATERIAL & SPECIAL TOOLING FABRICATION AND TEST**  
(Variable)

Supplier to furnish material and fabricate the above special tooling to produce a minimum of (A) \_\_\_\_\_ pieces of Buyer's part number (B) \_\_\_\_\_ per "\_\_\_\_\_" change drawing, EO's (C) \_\_\_\_\_.

Supplier to identify special tooling as follows: (D) \_\_\_\_\_  
Property of (E) \_\_\_\_\_.

First Article inspection is required for tool approval prior to production.

Supplier to provide sufficient notice to permit scheduling of First Article inspection at (F) \_\_\_\_\_ facility. Phone (G)-\_\_\_\_-\_\_\_\_ to request Source Inspection.

First article due for source inspection: (H) \_\_\_\_\_.

Payment for special tooling shall be made when the Buyer receives McDonnell Douglas Helicopter Systems Form #9048, Source Inspection Record (S.I.R.), signed by the source inspector indicating tool approval. S.I.R. is submitted by the source inspector.

This order covers (I) \_\_\_\_\_ owned tooling. This tooling is to remain at the Supplier's and be stored and maintained by the Supplier at no cost or charge to Buyer or the Government until notified of disposition by the Buyer. Tooling shall not be scrapped, salvaged, modified, or reworked without permission from the Buyer.

Supplier agrees that tooling made or supplied under this contract is for the exclusive use of the Buyer and that no production is to be run without written consent of the Buyer.