

**IDS Terms and Conditions Guide
Section D**

**Clause Number: D509S
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FABRICATION INSTRUCTIONS

Seller shall fabricate items ordered hereunder as specified by the applicable 3D Model, Parts Control Document (PCD), Parts List (PL) Notes, Planning Reference File (PREFF)/Special Manufacturing Instructions (SMI), Drawing, Blueprint, or E.O./Advanced Drawing Change to the indicated revision of these documents, as defined for each item, in the Long Term Requirements Forecast (LTCF) or the Consumption Based Ordering (CBO) Demand Forecast Tools. The web sites for these tools can be accessed via the Boeing Secure Web Portal at:

<http://www.boeing.com/special/bpn/flash.html>