

Boeing Supply Chain Principles



**Safety and Quality
are paramount**

Safety is never compromised.

We collaboratively design quality into all products and services, with a goal of perfect products at every stage of the production system.



**Relationships
based on integrity;
diversity is valued**

Relationships are beneficial, and we respect diverse thinking.

We commit time and resources to nurture a healthy relationship.

We build trust by doing what we say we're going to do.



**Transparent
communication**

Communication is based on honesty and integrity.

The digital thread links our businesses and ensures our shared success.

We jointly advocate for the success and sustainability of the supply chain.



**Delivery
performance is
fundamental**

Perfect parts and services are delivered on time, every time.

Sufficient capacity is maintained to meet total demand.

Demand forecasts are shared as quickly as possible to enable delivery success.



**Sustainable
continuous value
creation**

We meet the demand from our customers for continuous value creation.

Rewards are balanced with risks and investments across the economic life cycle.

We use objectively derived optimal cost data to find opportunities for cost reduction.