

June 2025

Suppliers for Boeing St. Louis Programs

Subject: Control of Nonconforming Material for Boeing St. Louis Programs

Boeing St. Louis Supplier Purchase Contracts contain clause Q836S for the Control of Nonconforming Material. Clause Q836S directs you to the IR0451 document which contains specific requirements for a variety of scenarios including:

- Defines what issues shall NOT be submitted on a nonconformance record
- Submittal process for nonconforming product located at the supplier
- Supplier actions once a MRB disposition has been provided by Boeing St. Louis
- Supplier actions if unable to follow the MRB disposition provided by Boeing St. Louis

The link to the IR0451 document can be found in the Q836S clause and noted below (scroll to the bottom of the page under "St Louis"):

<https://www.boeingsuppliers.com/become/quality/bdssitereqs>

Also included on the website are various instructions the Supplier may need to submit a SQIS MR / MAC861 to Boeing St. Louis. IR0451 also explains the Notice of Escape process (clause Q320).

Suppliers need to familiarize their Purchasing and Quality personnel with these requirements to assure conformance with all Boeing requirements to ensure the safety, quality and integrity of our aircraft.

Boeing St. Louis continues to see the following errors:

- Suppliers not reviewing IR0451 instructions prior to submitting SQIS MR or MAC861 form (which leads to submissions being rejected)
- Suppliers not complying with Boeing MRB disposition and not following the NOR process
- Suppliers only requesting a CoC (Change of Charge) and not following the NOR process

If the Supplier has additional questions on this document, please contact your Authorized Boeing Procurement Agent or Supplier Quality Representative.