

IDS Terms and Conditions Guide
Section Q

Clause Number: Q048
Effective: 06/20/2008
Page: 1 of 1

**UNITED SPACE ALLIANCE CUSTOMER SOURCE INSPECTION –
SPACE PROGRAM OPERATIONS CONTRACT**

- a) Work under this contract is subject to inspection and acceptance by Buyer's Supplier Quality Representative (SQR) and United Space Alliance (USA) Procurement Quality Assurance Representatives (PQAR) prior to shipment of goods from Seller's facility.
- b) Upon receipt of this contract, Seller shall promptly notify Buyer's Source Inspection Coordinator or SQR who normally services Seller's facility.
- c) Seller's Quality and Buyer's SQR shall create a Quality Surveillance Plan (QSP) per applicable Boeing procedures. Seller shall provide a copy of the QSP to the USA PQA office a minimum of five working days in advance of the time the goods are ready for inspection or test to allow for initial planning of a joint effort and event.
- d) Seller shall make available to Buyer's SQR and USA PQAR all applicable drawings, specifications, procedures, statements of work, a copy of this contract, test software and changes thereto, related inspection and/or test equipment, and such other information as may be required to satisfactorily perform the inspections and tests required under this contract.
- e) Seller shall promptly notify Buyer's SQR and the USA PQAR a minimum of five work days in advance of when the goods will be ready for inspection or test to allow for a planned joint effort and event.
- f) Buyer's SQR will contact the Program Quality Engineering or Buyer's Authorized Procurement Representative to identify USA's Point of Contact(s) for paragraphs (c), (d) and (e) above.