

**IDS Terms and Conditions Guide**  
**Section Q**

**Clause Number: Q040**  
**Effective: 7/29/2004**  
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**BUYER RIGHT OF ENTRY AND SURVEILLANCE**

Work under this purchase contract is subject to Buyer surveillance at Seller and Seller's subcontractors' locations. Buyer's Quality Representative may elect to conduct inspection either on a random basis or to the extent of 100% inspection. Seller will be notified if Buyer inspection is to be conducted on specific shipments. No shipments are to be held for Buyer inspection unless notification is received prior to, or at time of, product being ready for shipment.