

Terms and Conditions

Clause Number: Q030B

Effective: 01/30/2024

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MANUFACTURING AND INSPECTION CONTROL PLAN - F-22 PROGRAM

Seller shall submit Manufacturing Planning and inspection control plan for Buyer's approval per BCOM39 Supplier & Processor FCT Manufacturing Planning. At a minimum, the plan will delineate the sequence of manufacturing operations to be performed, the points within the manufacturing sequence where inspection is to be performed, the type of each inspection specified, and, if applicable, the specifications that define each inspection requirement. Additional manufacturing plan approval requirements may be specified by program-specific documents including but not limited to 5PTPTT02 GENERAL SPECIFICATION FOR CONTROL OF FRACTURE/DURABILITY CRITICAL PARTS.

This plan shall be submitted to Buyer via CSDT per BCOM39. Approval by Buyer via CSDT is required prior to production of the Goods. Buyer's approval of manufacturing plans shall not relieve Seller of Seller's requirement to comply with the terms of this Contract.

Any changes to the approved plan that meet the criteria of 5PTPTT02 for resubmittal shall be submitted to Buyer's Authorized Procurement Representative for review and/or approval via CSDT prior to implementation, unless otherwise defined by Buyer engineering requirements.