What’s New with IR0451 (February 2018 Revision)?

The February 23, 2018 revision of IR0451 “Instructions for Submittal and Handling of External Nonconformance Documents” has been posted on the Boeing Doing Business website.

Due to extensive changes, revision bars were not used.

Summary of Key changes:

1. Incorporation of BGS (Boeing Global Services) into this document.
2. Section titles and Table of Contents revised.
3. Page 5 – For new submittals thru SQIS (Supplier MR System), attaching the MAC861 MRB form is NO longer required. A MAC861 is still required for new request for some programs along with changes and revisions to SQIS submittals.
4. Page 7 – revised reminder that Suppliers must provide timely responses to Boeing MRB requests or documents may be closed and corrective action issued.
5. Page 7 – Instructions to be provided to the Supplier (originally released Jan 2018) if Boeing MRB rejects the submittal.
6. Page 9 – identifies fields in the Supplier MR System which must be included in requests or they will be canceled.
7. Page 9, 15 and 35 – a new requirement for the Supplier to identify product requiring Customer inspection before delivery.