What’s New with Report A0436 Revision Q

Report A0436 has been recently revised. Effective April 1, 2002, Boeing A&M St. Louis will change Special Purchase Order Condition (SPOC) 2074C to reference Report A0436 Revision Q. The revised SPOC will be placed on new purchase contracts and change orders to existing purchase contracts after April 1, 2002.

Suppliers may obtain a copy of Report A0436 Revision Q from the Military Aircraft & Missile Systems St. Louis section of the Doing Business with Boeing web page at the following address:

www.boeing.com/companyoffices/doingbiz

The following sections were reorganized and / or reworded to provide better clarity of the requirements.

Section 1.1 – General Purchasing

This section describes the general purchasing requirements in the use of sub-tier suppliers. Emphasis has been added on the flow down of the latest revision of specifications, use of D1-4426 approved processors and specific program information needed to assure compliance to all Boeing A&M St. Louis requirements. Suppliers should also review D1-4426 Processor Requirements Section 7.F.4.

Section 5.1 – First Article Inspection (FAI)

This section describes the general requirements for FAI and now incorporates AS9102. Suppliers may obtain a copy of AS9102 from SAE at www.sae.org.

Section 6 – Control of Inspection Equipment

The prescriptive requirements for the control of Media of Inspection Tooling have been removed in Revision Q. The supplier shall develop procedures to assure all equipment (including Media of Inspection Tooling) used for inspection is controlled.

Section 12 – Control of Key Characteristics (KC)

This section describes the requirements for control of KCs and incorporates the requirements of D6-82479 Addendum 1 and AS9103. Suppliers may obtain a copy of AS9103 from SAE at www.sae.org.

Questions regarding KCs can be directed to:

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General Comments – Helpful Hints

CITIS Accounts
Suppliers are reminded to maintain their CITIS accounts and to develop procedures to assure timely incorporation of revisions to specifications – both internally and to all sub-tier suppliers. Please contact your Boeing A&M St. Louis Purchasing Agent or Supplier Manager about obtaining a CITIS account.

**Substitution of Material**

Suppliers are encouraged to review PS 23038 and 23051 regarding allowed material substitutions. Special attention should be paid to material thickness even when grain direction is not specified.

**Model Based Definition (MBD)**

Suppliers who receive or use Boeing digital data should review the requirements of D6-51991.

**D1-4426 Approved Processors**

Suppliers should review Note 2 in Addendum 12 to the PS index to determine the correct use of D1-4426 Approved Processors on C17 parts under purchase contract from Boeing A&M St. Louis.

Suppliers should review Note 2 in Addendum 9 to the PS index to determine the correct use of D1-4426 Approved Processors on T45 parts under purchase contract from Boeing A&M St. Louis. Special attention should be given to blueprints revised to incorporate Boeing A&M St. Louis process specifications.

**Hardness / Conductivity testing**

Suppliers should review their internal instructions and flow down to sub-tier suppliers to assure the testing requirements of Para. 4.3.4 are met. Requesting “inspection per PS 21203 / 21207” without further details does not assure proper testing will be completed.

Questions regarding Report A0436 can be directed to:

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