

What's New with Report A0436 Revision T

Report A0436 has been recently revised. Effective January 2008, Boeing IDS St. Louis will change Quality Clause Q006S to reference Report A0436 Revision T. The revised clause will be placed on new purchase contracts and new items added to existing purchase contracts beginning January 2008.

Suppliers may obtain a copy of Report A0436 Revision T from the following address:

www.boeing.com/companyoffices/doingbiz/index_quality_site_stlouis.html

After June 2008, A0436 will no longer be used due to the transition of all Boeing suppliers to AS9100 registration. More information about this transition can be found at the following address:

www.boeing.com/companyoffices/doingbiz/letters.html

The significant changes from Revision R are as follows:

4.5 Document and Data Control

Section 4.5.3 was revised to require Boeing approval (**prior to July 2008**) to D6-51991 for suppliers using Computer Aided Geometry (CAD) geometry. After June 2008, Boeing St. Louis will apply quality clause Q029 on all purchase contracts for Boeing designed detail parts.

4.9 Process Control

Section 4.9.6.1 was added to provide additional clarifications of Boeing's expectations for control of Boeing / Customer tooling at a supplier.

4.10 Inspection and Testing

Section 4.10.2.1 was revised to allow Suppliers to perform 100% inspection in lieu of control of Key Characteristics per AS9103 provided the actual measurements are recorded and available for review. After June 2008, Boeing St. Louis will apply quality clause Q004 to purchase contracts for products with Boeing identified key characteristics as directed for Boeing St. Louis programs.

4.16 Control of Quality Records

Section 4.16.2 was removed as quality clause Q224S is currently being used on Boeing St. Louis purchase contracts.

4.20 Statistical Techniques

Section 4.20.2.1 was removed as Suppliers should develop robust processes to assure product conformance rather than relying on sampling techniques. See also AS9100 Para. 8.2.3 and 8.2.4.

General Comments – Helpful Hints

First Article Inspection (FAI) per AS9102

Boeing St. Louis Supplier Quality is concerned that many suppliers have not developed robust processes and procedures to assure Full or Delta FAIs are completed when the changes noted in AS9102 Para. 5.3 have occurred.

Suppliers are also reminded to review their record retention processes to assure that FAI records are kept while product related to the FAI is still being manufactured.

Beginning January 2008, Boeing St. Louis Supplier Quality will be increasing their requests for Suppliers to request copies of FAIs.

Control of Tooling

Suppliers are reminded to review their processes and procedures related to tooling (both Supplier and Customer owned). See also AS9100 Para. 7.5.1.3 and 7.5.4.

CITIS Accounts

Suppliers are reminded to maintain their CITIS accounts for access to information (including drawings, SPECO, process specifications, E-Scan corrective action requests and nonconformance notifications). Please contact your Boeing St. Louis Purchasing Agent or Supplier Manager about obtaining a CITIS account.

Questions regarding Report A0436 can be directed to:

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