

IR 0451 Revision

Effective August 1, 2010

The Boeing St. Louis process document IR 0451, "Instructions for Submittal and Handling of External Nonconformance Documents", has been updated. Below is a summary of the changes. The revision will be posted to the Boeing Supplier website:

<http://www.boeingsuppliers.com/quality/IR0451.pdf>

Please begin using this process effective August 1, 2010.

Updates were made to the IR 0451 document to make the below noted clarifications and improve navigation options within the document. The material review process is most efficient when the *complete* nonconforming situation is presented up front via the IR 0451 process. The changes below should make the document easier to navigate and the submittal process more accurate and efficient for first time quality.

Guideline revisions:

- Added a linked Table of Contents
- Format changed for ease of reading and reference to sections
- Added Section II B for guidance on documenting Tooling nonconformance issues
- Added note to Introduction to clarify that the nonconformance process is not the appropriate way to address already delivered product.
- Incorporated step by step instructions for completing the MAC861MRB form

MAC861MRB form revisions:

- Distinguished process for nonconformance versus disclosure
- Separate form for issues on Part/Assembly or Tooling
- New automated form ensures all required information fields are populated
- New automated form sends directly to Boeing when the Submit button is selected

Please email questions regarding the updated IR 0451 document/process to MRB101@MW.Boeing.com

