

**IDS Terms and Conditions Guide**  
**Section E**

**Clause Number: E223**  
**Effective: 9/05/2008**  
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**IDS SELLER SPECIAL TOOLING REQUIREMENTS**

Seller is required to maintain a special tooling management process that complies with the requirements of D950-11059-1, "IDS Seller Special Tooling Requirements." D950-11059-1 is incorporated herein and made a part hereof by reference. Buyer reserves the right to conduct surveillance at Seller's facility to determine whether Seller's special tooling management process meets the requirements of this clause. A copy of D950-11059-1 can be obtained at the following URL address:

[http://www.boeing.com/companyoffices/doingbiz/supplier\\_portal/index\\_general.html](http://www.boeing.com/companyoffices/doingbiz/supplier_portal/index_general.html)