



# Advanced Product Quality Planning (APQP) & Production Part Approval Process (PPAP)

**REQUIREMENTS** - The below terms and conditions supplement the quality assurance provisions set forth in the applicable **Contract or Agreement** between the Parties.

Seller shall ensure compliance with **AS/EN/SJAC 9145 Requirements for Advance Product Quality Planning and Production Part Approval Process**, as may be revised from time to time, which is incorporated herein and made a part hereof by this reference.

Seller shall flow-down to its Supply Chain the applicable provisions/requirements of AS/EN/JISQ 9145 that are needed to assure overall compliance to Boeing requirements and expectations.

Seller shall provide all required PPAP data submittals in the English language.

Seller shall re-accomplishment any affected PPAP data submittals where an authorized change activity has affected Fit, Form and/or Function of a product and/or article.

Seller with design and manufacturing responsibility, for example, Specification Control Drawings (SCD) requirements, shall complete all PPAP deliverables specified for APQP Phases 2, 3 and 4 per the current AS/EN/SJAC 9145 standard. Seller without design responsibility shall complete all PPAP deliverables as specified for APQP Phases 3 and 4 per the current AS/EN/SJAC 9145 standard.

PPAP data submittal requirements may be specified in an Engineering Administrative Agreement and/or Quality note(s) between Boeing and Seller.

Unless otherwise agreed upon between Boeing and the seller, PPAP data submittal templates shall be obtained from the IAQG's Supply Chain Management Handbook (SCMH), Section 7.2. The SCMH is available through the International Aerospace Quality Group (IAQG). Access the IAQG website at [www.iaqg.org](http://www.iaqg.org) or go directly to the SCMH access page at [www.iaqg.org/scmh](http://www.iaqg.org/scmh).

To ensure Seller is performing to the latest Boeing Form X38656, Seller shall access this form by selecting "Supplier Quality" from the menu bar and "Other Quality Requirements" of the "Doing Business with Boeing" home page located at the following URL address: <http://www.boeingsuppliers.com/>.

Seller shall be responsible for regularly monitoring (minimum quarterly) the URLs listed herein to ensure that Seller is in compliance with the latest revision.

Seller shall make all required PPAP deliverables available to Boeing's authorized representatives upon request.

Seller shall retain required PPAP deliverables for calendar year + 10 years for each applicable order unless otherwise specified on the order.

Boeing reserves the right to make final determination of Seller's compliance to the AS/EN/SJAC 9145 aerospace standard including PPAP deliverables.

Note: "Supply Chain" means Seller's complete network of material, equipment, information, and services integrated into deliverable products and services provided to Seller by Seller's direct first tier supply contracts and Seller's sub-tier or lower tier supply contracts.